

Product Data Sheet 6318/2HPR

ebm**papst**

The engineer's choice



6318/2HPR**INDEX**

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1 General

Fan type	Fan	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

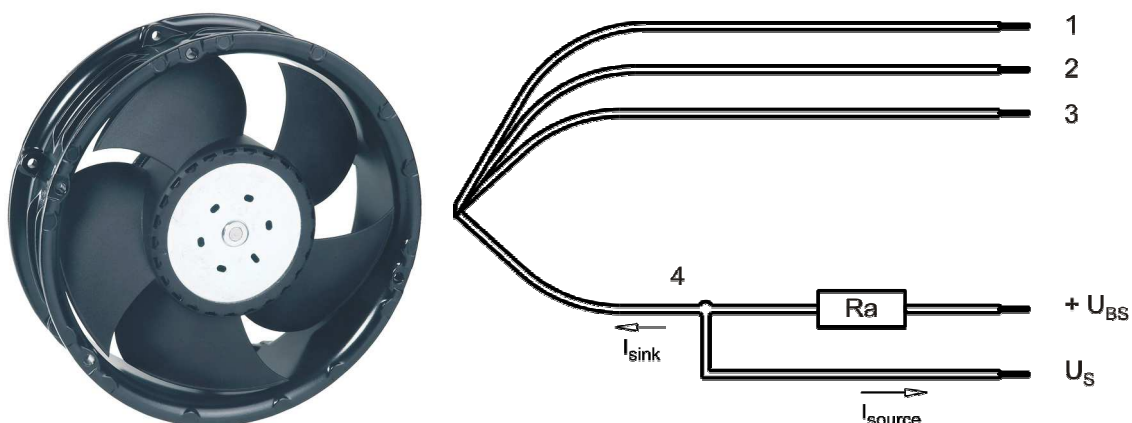
2 Mechanics

2.1 General

Depth	51,0 mm	
Diameter	172 mm	
Mass	0,910 kg	
Housing material	Metal	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	Wire outlet corner: 600 Ncm Remaining corners: 600 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 365 mm	
Tolerance	+ - 10,0 mm	
Tube length	S = 10 mm	
Tolerance	+ - 2,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,7 mm
2	blue	- GND	AWG 22	1,7 mm
3	violet	PWM	AWG 22	1,7 mm
4	white	Tacho	AWG 22	1,7 mm

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

3 Operating Data

3.1 Electrical Interface - Input

Control input	PWM
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Features

Input type	Open collector	
PWM - Frequency		1 kHz - 20 kHz typical: 2 kHz

Characteristics	<table border="1"> <caption>Speed vs PWM Data</caption> <thead> <tr> <th>PWM [%]</th> <th>Speed [1/min]</th> </tr> </thead> <tbody> <tr><td>0</td><td>0</td></tr> <tr><td>5</td><td>~700</td></tr> <tr><td>10</td><td>~1400</td></tr> <tr><td>20</td><td>~2800</td></tr> <tr><td>30</td><td>~4200</td></tr> <tr><td>40</td><td>~5600</td></tr> <tr><td>50</td><td>~7000</td></tr> <tr><td>60</td><td>~8400</td></tr> <tr><td>70</td><td>~9800</td></tr> <tr><td>80</td><td>~11200</td></tr> <tr><td>90</td><td>~12600</td></tr> <tr><td>100</td><td>~12600</td></tr> </tbody> </table>	PWM [%]	Speed [1/min]	0	0	5	~700	10	~1400	20	~2800	30	~4200	40	~5600	50	~7000	60	~8400	70	~9800	80	~11200	90	~12600	100	~12600
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100	~12600																										
Schematics	Lüfter / Fan Kunde / Customer																										

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

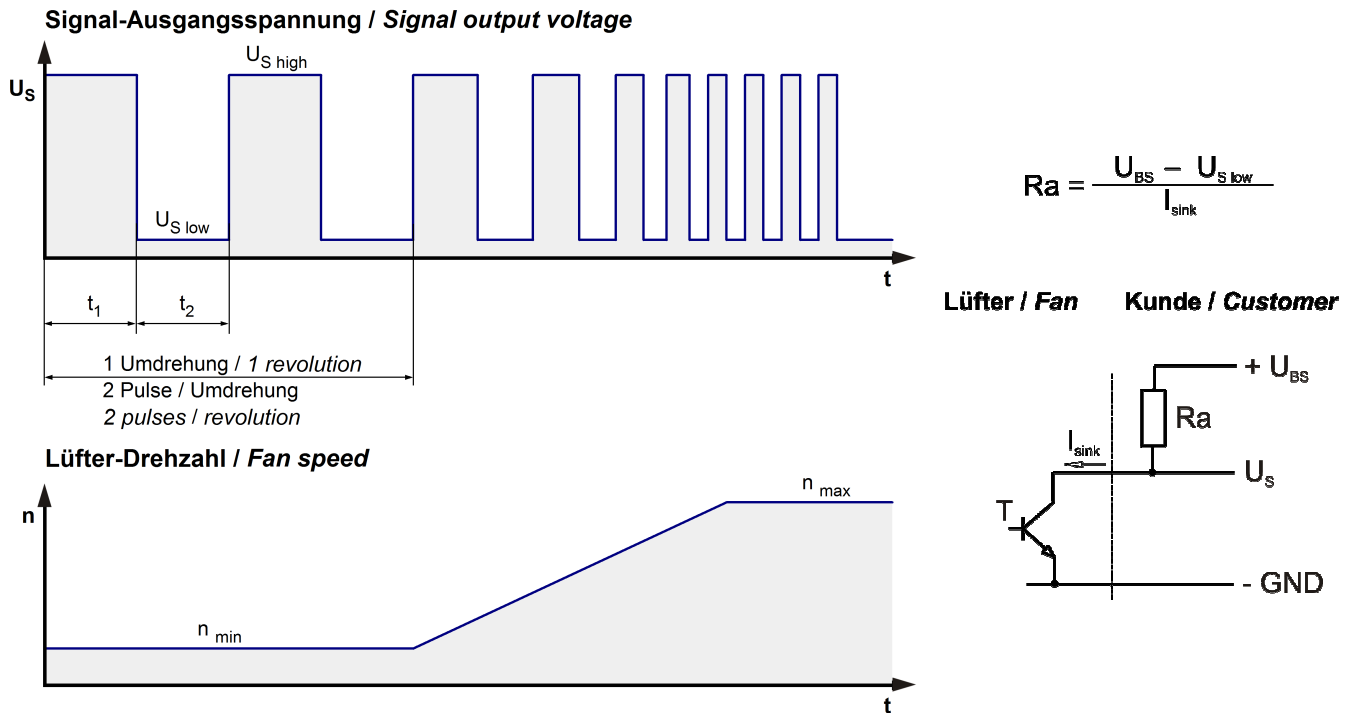
$\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)
I: corresp. to arithm. mean current value

Name	Condition
PWM 0001	PWM: 100 %; f: 2 kHz

Features	Condition	Symbol	Values		
Voltage range		U	36 V		72 V
Nominal voltage		U_N		48 V	
Power consumption	$\Delta p = 0$	P	18 W	32 W	31 W
Tolerance	PWM 0010		+/- 15 %	+/- 10 %	+/- 10 %
Current consumption	$\Delta p = 0$	I	510 mA	670 mA	430 mA
Tolerance	PWM 0010		+/- 15 %	+/- 10 %	+/- 10 %
Speed	$\Delta p = 0$	n	4.200 1/min	5.000 1/min	5.000 1/min
Tolerance	PWM 0010		+/- 10 %	+/- 5 %	+/- 5 %

3.3 Electrical Interface - Output

Tacho type	/2 (open collector)
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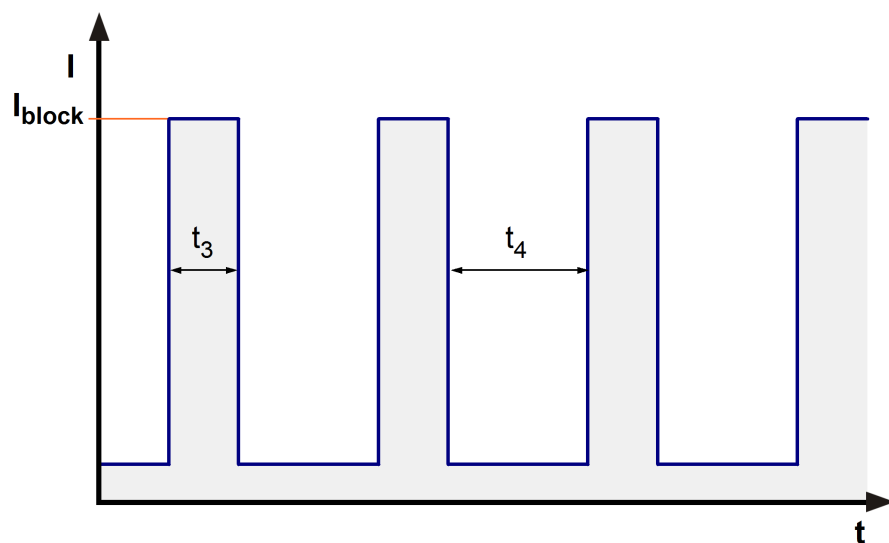


Features	Note	Values
Tacho operating voltage	U_{BS}	$\leq 60,0 \text{ V}$
Tacho signal Low	$U_{S \text{ low}}$	$\leq 0,4 \text{ V}$
Tacho signal High	$U_{S \text{ high}}$	$\leq 60,0 \text{ V}$
Maximum sink current	I_{sink}	$\leq 20 \text{ mA}$
External resistor	External resistor R_a from U_{BS} to U_S required. All voltages measured to GND.	
Tacho frequency	$(2 \times n) / 60$	
Tacho isolated from motor	No	
Slew rate		$\geq 0,5 \text{ V/us}$

n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	
Max. residual current at U_N	$I_F \leq 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 1.400 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 0,5 s / 10,0 s	

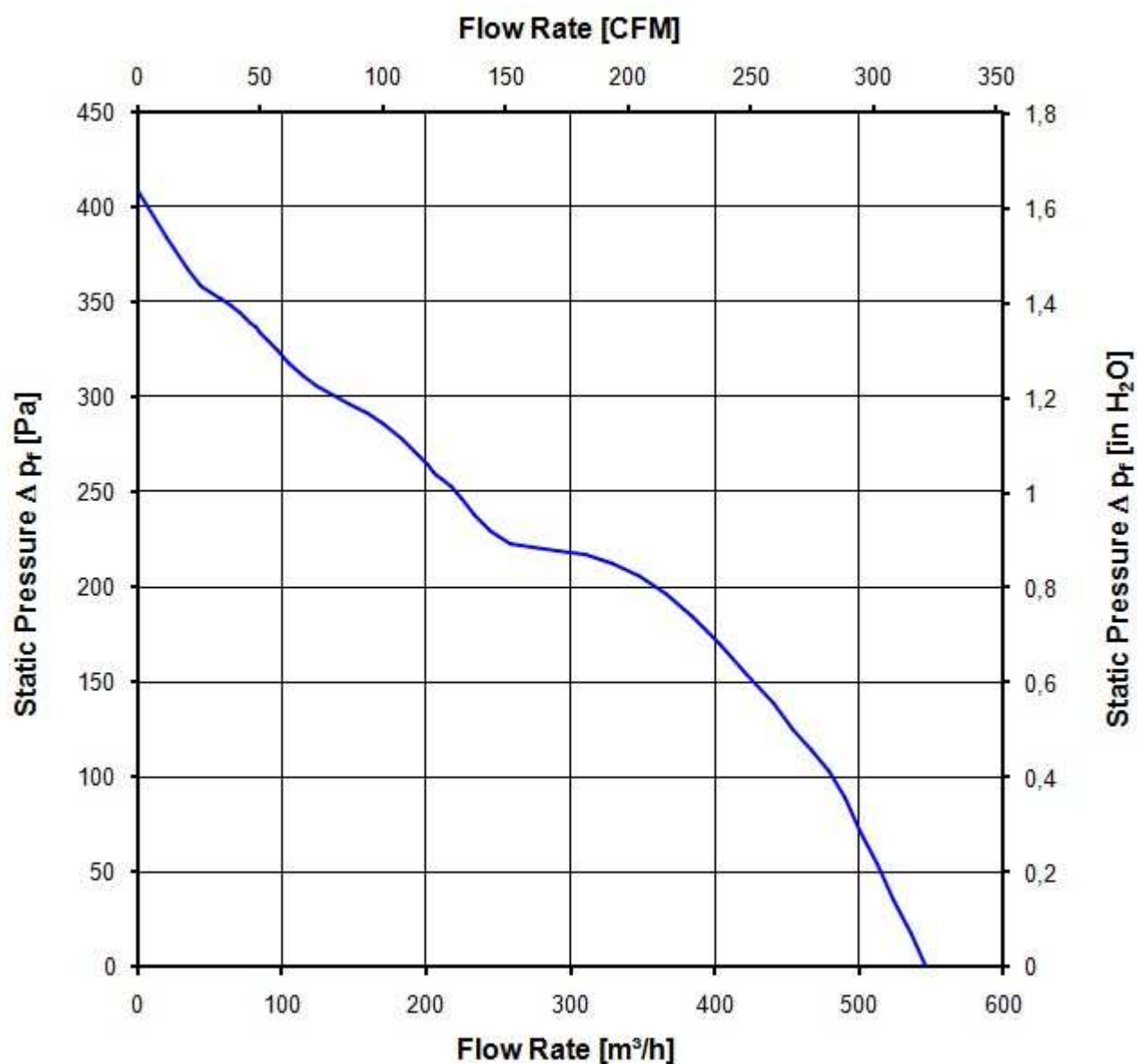


3.5 Aerodynamics

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

5.000 1/min at free air flow	PWM 100 %; f: 2 kHz		
Max. free-air flow ($\Delta p = 0$ / $\dot{V} = \text{max.}$)	545,0 m ³ /h		
Max. static pressure ($\Delta p = \text{max.}$ / $\dot{V} = 0$)	410 Pa		



3.6 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

5.000 1/min at free air flow	PWM 100 %; f: 2 kHz		
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Optimal operating point	450,0 m ³ /h @ 117 Pa	
Sound power level at the optimal operating point	6,9 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	58,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	65 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, cyclic; according to DIN EN 60068-2-30, 6 cycle	
Water exposure	None	
Dust requirements	Dust check; according to DIN EN 60068-2-68, 6g/m ² d, 1 day	
Salt fog requirements	None	

Permitted application area:

The product is for the use in sheltered rooms with limited controlled temperature. Occasionally condensed water is allowed. Direct exposure to water must be avoided. Saline ambient conditions must be avoided.

Pollution degree 2 (according DIN EN 60664-1)

It occurs only non-conductive pollution. Occasionally, temporary conductivity caused by condensation occurs.

Please require severity levels and specification parameters from the responsible development departments.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	1000 VAC / 1 Min. 1700 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	I	

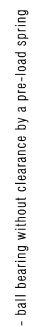
5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	77.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	130.000 h	



AP number	APC No.	255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000	APC No.	255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 5
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