

R4D280-CI03-01

AC centrifugal fan

forward curved, single inlet

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County court Stuttgart · HRB 590142



Nominal data

Type	R4D280-CI03-01				
Motor	M4D110-IA				
Phase		3~	3~	3~	3~
Nominal voltage	VAC	230	277	400	480
Connection		Δ	Δ	Y	Y
Frequency	Hz	50	60	50	60
Type of data definition		fa	ml	fa	ml
Valid for approval / standard		CE	CE	CE	CE
Speed	min ⁻¹	1330	1590	1330	1590
Power input	W	1320	1800	1320	1800
Current draw	A	4.75	5.12	2.75	2.96
Min. back pressure	Pa	0	250	0	250
Min. ambient temperature	°C	-25	-25	-25	-25
Max. ambient temperature	°C	65	45	65	45

ml = max. load · me = max. efficiency · fa = running at free air · cs = customer specs · cu = customer unit
Subject to alterations

Data according to ErP directive

Installation category	A
Efficiency category	Static
Variable speed drive integrated	No
Specific ratio*	1,01

* Specific ratio = $1 + p_b / 100\,000\text{ Pa}$

	Actual	Request 2013	Request 2015
Overall efficiency η_{es}	36,1	29	36
Efficiency grade N	44,1	37	44
Power input P_e	kW	0,55	
Air flow q_v	m ³ /h	1445	
Pressure increase p_{fs}	Pa	500	
Speed n	min ⁻¹	1440	

Data established at point of optimum efficiency



R4D280-CI03-01

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Technical features

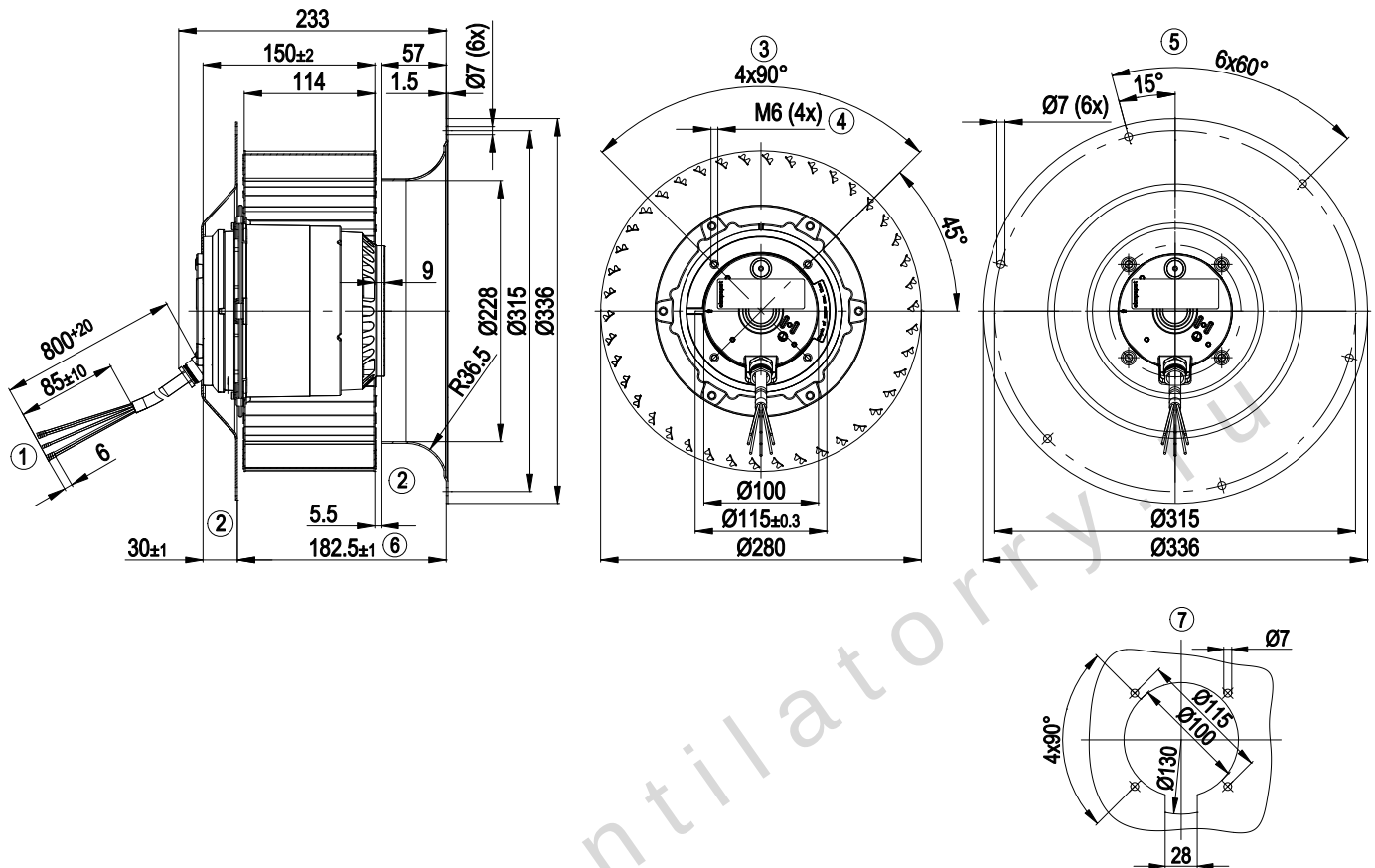
Mass	12 kg
Size	280 mm
Surface of rotor	Cast in aluminium
Material of impeller	Sheet steel, hot-dip galvanised
Direction of rotation	Clockwise, seen on rotor
Type of protection	IP 54
Insulation class	"F"
Humidity class	F3-1
Max. permissible ambient motor temp. (transp./ storage)	+80 °C
Min. permissible ambient motor temp. (transp./storage)	-40 °C
Mounting position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensate discharge holes	Rotor-side
Operation mode	S1
Motor bearing	Ball bearing
Leakage current	<= 3.5 mA
Motor protection	Thermal overload protector (TOP) brought out
Protection class	I (if protective earth is connected by customer)
Product conforming to standard	EN 61800-5-1; CE
Approval	CSA C22.2 Nr.100; UL 1004-1; VDE

R4D280-CI03-01

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Product drawing



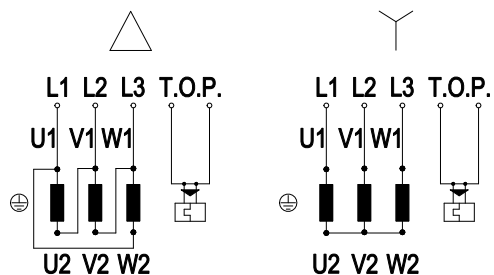
1	Connection line silicone, 9 x brass lead tips crimped
2	Accessory part: Inlet nozzle 28010-2-4013 and flange 10280-2-4017 not included in the standard scope of delivery
3	View without flange
4	Depth of screw max. 12 mm
5	View with flange
6	Housing width
7	Drill pattern for mounting without flange

R4D280-CI03-01

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Connection screen



Note: Direction of rotation changes when two phases are reversed

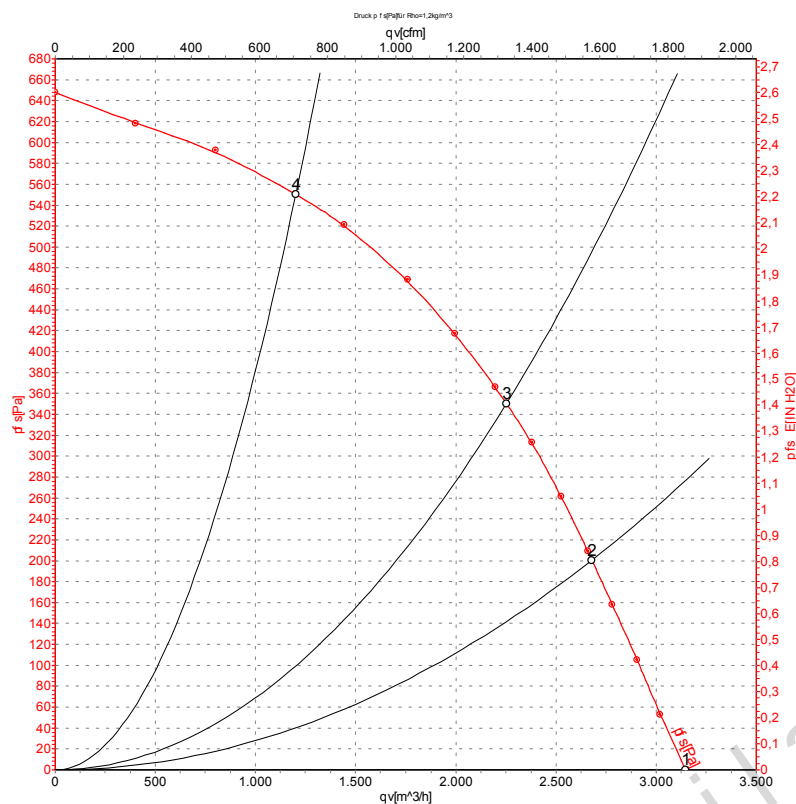
Δ	Delta-connection	Y	Star connection	L1	black
L2	blue	L3	brown	U1	black
U2	blue	W1	brown	U2	green
V2	white	W2	yellow	TOP	grey

R4D280-CI03-01

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Charts: Air flow 50 Hz Y



Measurement: LU-110159

Air performance measured as per ISO 5801
Installation category A. For detailed
information on the measuring set-up, please
contact ebm-papst. Suction-side noise
levels: L_{WA} measured as per ISO 13347 /
L_{pA} measured with 1m distance to fan axis.
The values given are valid under the
measuring conditions mentioned above and
may vary according to the actual installation
situation. With any deviation from the
standard set-up, the specific values have to
be checked and reviewed with the unit
installed.

Measured values

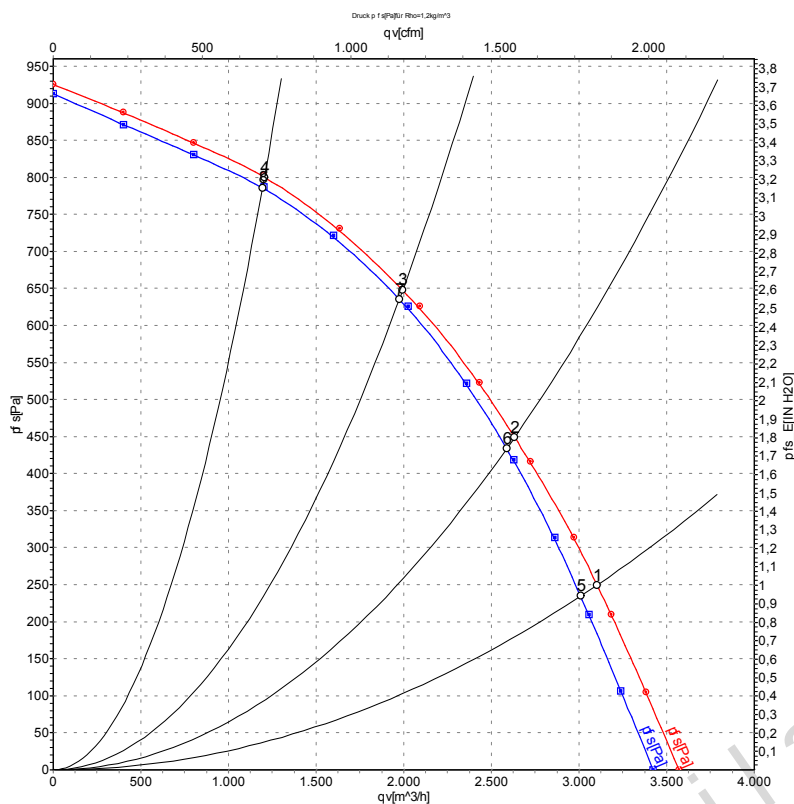
	Conn.	U	f	n	P _e	I	qv	P _{fs}
		V	Hz	min ⁻¹	W	A	m³/h	Pa
1	Y	400	50	1330	1320	2.75	3160	0
2	Y	400	50	1375	1031	2.27	2680	200
3	Y	400	50	1400	848	2.06	2255	350
4	Y	400	50	1450	497	1.78	1200	550

R4D280-CI03-01

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Charts: Air flow 60 Hz Y



Measurement: LU-110166
Measurement: LU-110165

Air performance measured as per ISO 5801
Installation category A. For detailed
information on the measuring set-up, please
contact ebm-papst. Suction-side noise
levels: LwA measured as per ISO 13347 /
LpA measured with 1m distance to fan axis.
The values given are valid under the
measuring conditions mentioned above and
may vary according to the actual installation
situation. With any deviation from the
standard set-up, the specific values have to
be checked and reviewed with the unit
installed.

Measured values

	Conn.	U	f	n	P _e	I	LpA _{in}	LwA _{in}	qv	P _{fs}
		V	Hz	min ⁻¹	W	A	dB(A)	dB(A)	m³/h	Pa
1	Y	480	60	1590	1800	2.96	83	89	3200	250
2	Y	480	60	1650	1382	2.42	81	87	2635	450
3	Y	480	60	1695	1016	2.06	79	85	1995	650
4	Y	480	60	1730	709	1.82	78	84	1205	800
5	Y	400	60	1500	1630	2.90	83	88	3010	235
6	Y	400	60	1580	1303	2.40	81	87	2585	435
7	Y	400	60	1645	982	1.93	79	85	1975	638
8	Y	400	60	1700	661	1.51	78	84	1195	788